



**THE STANDARD
IN TIG WELDING**

Micro Torch

*A CK Exclusive
Product*

The Micro Torch is the smallest TIG torch manufactured by CK Worldwide. With 3 different angled heads, this torch is very versatile and can be used in many tightly-spaced applications.

- 70 or 140 amps at 100% duty cycle, low profile micro torch.
- 45°, 90°, and 180° interchangeable heads
- Clear Pyrex nozzles fit on all three heads
- Super-Flex® cable assembly makes it easier to manipulate the torch
- Tungsten gauge and wrench makes installing tungsten easy



CK Worldwide, Inc
P.O. Box 1636, Auburn, WA 98071 USA
Phone: 1.800.426.0877
Fax: 1.800.327.5038

Form 454
www.CKWORLDWIDE.com

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MICRO TORCH REPLACEMENT PARTS MR70, MRI40



ORDER #
TG1-24

Every Micro Torch comes complete with a Micro Torch Kit, an AK-MR.



MR70 AIR-COOLED MICRO TORCH			
HEAD STYLE	CABLE	LENGTH	STANDARD #
Rigid Head	SuperFlex	12½ ft. (3.8m)	MR712SF
		25 ft. (7.6m)	MR725SF

MR140 WATER-COOLED MICRO TORCH			
HEAD STYLE	CABLE	LENGTH	STANDARD #
Rigid Head	SuperFlex	12½ ft. (3.8m)	MR1412SF
		25 ft. (7.6m)	MR1425SF

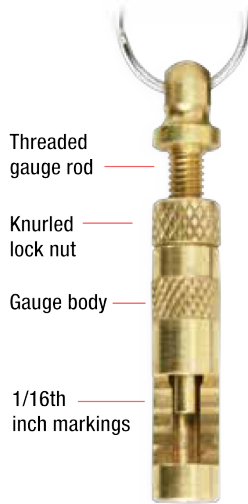


KIT INCLUDES:

- 45°, 90° and 180° interchangeable heads
- .040 inch (1.0mm), 1/16 inch (1.6mm) and 3/32 inch (2.4mm) collets
- 2 Clear Pyrex nozzles
- 1 Alumina Cup
- 3 pieces of Tungsten
- Tungsten Stick-Out Gauge and Wrench

SPECIFICATIONS:

Neck Diameter..... 0.31" (7.9mm)
 Neck Length..... 3.10" (78.7mm)
 Cup Diameter..... 0.36" (9.1mm)
 Cup Length..... 0.60" (15.2mm)



TUNGSTEN STICK-OUT GAUGE

- Loosen knurled lock nut
- Turn threaded gauge rod to adjust gauge depth (markings are in 1/16th inch increments)
- Lock gauge by turning knurled lock nut firmly against the gauge body

TUNGSTEN SIZES:

Actual sizes shown

- .040 inch (1.0mm)
- 1/16 inch (1.6mm)
- 3/32 inch (2.4mm)

2% CERATED TUNGSTEN, 0.9" LENGTH, PKG. 5

REPLACEMENT PART NUMBER	DIAMETER
T0409S20GC2	.040"
T1169S20GC2	1/16"
T3329S20GC2	3/32"

SPECIFICATIONS:

Length..... 0.9" (22.9mm)
 Grind..... 20° Grind
 Diameter..... 0.040" (1.0mm)
 1/16" (1.6mm)
 3/32" (2.4mm)

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