



**WORLDWIDE**



**THE STANDARD  
IN TIG WELDING**

# Wedge Collet

Precision angled end cut gives "wedge" action for firm hold



Slots weaken the collet, allowing it to twist, deform, or jam

- Lasts 10 times longer than standard split collets
- Improves arc starts and arc stability
- Requires less pressure from the backcap improving thread life on torch head
- Tungsten is in direct contact with collet body creating less resistance
- Runs cooler minimizing down time replacing collets
- Eliminates twisting and deformation of collet
- Fits any standard collet body or gas lens

## 2 Series (Used On: Model 9, 20)

.040" (1.0mm)	2C040GS
1/16" (1.6mm)	2C116GS
3/32" (2.4mm)	2C332GS
1/8" (3.2mm)	2C418GS

## 3 Series (Used On: Model 17, 18, 26)

.040" (1.0mm)	3C040GS
1/16" (1.6mm)	3C116GS
3/32" (2.4mm)	3C332GS
1/8" (3.2mm)	3C418GS
5/32" (4.0mm)	3C532GS

Compatible with 2 and 3 Series Consumables.



3 Series Shown

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Form 447

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## 2 SERIES TORCH MODELS 9, 20

CUP	COLLET BODY	COLLET	HEATSHIELD	TORCH	BACKCAP
<b>ALUMINA</b> 2A4 (13N08)   2A7 (13N11) 2A5 (13N09)   2A8 (13N12) 2A6 (13N10)   2A10 (13N13)	<b>STANDARD</b> 2CB20 (13N25) 2CB40 (13N26) 2CB116 (13N27) 2CB332 (13N28) 2CB418 (13N29)	<b>WEDGE</b> 2C040GS   2C332GS 2C116GS   2C418GS	<b>STANDARD</b> 2GHS		<b>LONG</b> 200L (41V24)
<b>ALUMINA - LONG</b> 2A3L (A796F70)   2A5L (A796F72) 2A4L (A796F71)   2A6L (A796F73)					<b>MEDIUM</b> 200M (41V35)
<b>ALUMINA - GAS LENS</b> 2AG4 (53N58)   2AG7 (53N61) 2AG5 (53N59)   2AG8 (53N61S) 2AG6 (53N60)   2AG10	<b>GAS LENS</b> 2GL20 (45V41) 2GL40 (45V42) 2GL116 (45V43) 2GL332 (45V44) 2GL418 (45V45)	<b>WEDGE</b> 2C040GS   2C332GS 2C116GS   2C418GS	<b>STANDARD</b> SEE ABOVE		<b>SHORT</b> 200S (41V33)
<b>ALUMINA LONG - GAS LENS</b> 2AG5L (53N59L)   2AG7L (53N61L) 2AG6L (53N60L)					

## 3 SERIES TORCH MODELS 17, 18, 26

CUP	COLLET BODY	COLLET	HEATSHIELD	TORCH	BACKCAP
<b>ALUMINA</b> 3A4 (10N50)   3A8 (10N46) 3A5 (10N49)   3A10 (10N45) 3A6 (10N48)   3A12 (10N44) 3A7 (10N47)	<b>STANDARD</b> 3CB20 (10N29) 3CB40 (10N30) 3CB116 (10N31) 3CB332 (10N32) 3CB418 (10N28) 3CB532 (406488)	<b>WEDGE</b> 3C040GS   3C418GS 3C116GS   3C532GS 3C332GS	<b>STANDARD</b> 300HS		<b>LONG</b> 300L (57Y02)
<b>ALUMINA - LONG</b> 3A5L (10N49L)   3A7L (10N47L) 3A6L (10N48L)					<b>MEDIUM</b> 300M (34015)
<b>ALUMINA - GAS LENS</b> 3AG4 (54N18)   3AG7 (54N15) 3AG5 (54N17)   3AG8 (54N14) 3AG6 (54N16)   3AG11 (54N19) 3AG12	<b>GAS LENS</b> 3GL20 (45V29) 3GL40 (45V24) 3GL116 (45V25) 3GL332 (45V26) 3GL418 (45V27) 3GL532 (45V28)	<b>WEDGE</b> 3C040GS   3C418GS 3C116GS   3C532GS 3C332GS	<b>GAS LENS</b> 3GHS		<b>SHORT</b> 300S (57Y04)
<b>ALUMINA - LARGE DIAMETER</b> 3AG6LD (57N75) 3AG8LD (57N74) 3AG10LD (53N88) 3AG11LD (53N89) 3AG12LD (53N87)	<b>LARGE DIAMETER</b> 3GL116LD (45V116) 3GL332LD (45V64) 3GL418LD (995795) 3GL532LD (45V63)	<b>WEDGE</b> 3C040GS   3C418GS 3C116GS   3C532GS 3C332GS	<b>LARGE DIAMETER</b> 3GHSLD		<b>TORCHES USED ON:</b> CK150 CK150 CK210 CK300 CK510 TL210 TL300 TL18 TL26 FL3L CK17 CK18 CK26 CKM350 CWHTL300* CWH350* CWM350*

SIZE SUFFIX	INCH	MILLIMETERS
20	.020"	.5mm
40	.040"	1.0mm
116	1/16"	1.6mm
332	3/32"	2.4mm
418	1/8"	3.2mm
532	5/32"	4.0mm
316	3/16"	4.8mm
14	1/4"	6.4mm

**2C332**  
  
 Size Suffix